

Model : SP-5

Components List



SHIPPING DATA:

Box 1 Dimensions: 37" x 15" x 30.5" Weight: 175lbs. (79.4 Kg.)
 Box 2 Dimensions: 22" x 9.5" x 24.5" Weight: 25lbs. (11.3 Kg.)

SP-5 Serial # Checked By:

Instruction Manual

Cart Parts

90-0577 : Torch Hanger Post, Upper
 1 ea.

90-0576 : Torch Hanger Post, Lower
 1 ea.

90-0579 : Tow Handle
 1 ea.

90-0578 : Torch Hanger
 1 ea.

51-7001 : Swivel Caster
 2 ea.

51-7002 : Rear Wheel - 9" Dia.
 2 ea.


Box 1 Contents
Torches and Cables

82-7015 : Torch Orange (9 ft.)
 1 ea.

82-7016 : Torch Green (9 ft.)
 1 ea.

82-7025 : Torch Blue (9 ft.)
 1 ea.

82-7017 : TIG Torch (13 ft.)
 1 ea.

82-7018 : Ground Cable (10 ft.)
 1 ea.

82-7014 : Stick / MMA Cable (10 ft.)
 1 ea.

Hardware and Spare Tips


82-7019 : TIG Torch Connector Adapt.
 1 ea.

50-7111 Contact Tip
 1.0 mm / 0.040 in
 1 ea.


82-7001 : Gas Regulator
 2 ea.

50-7113 Contact Tip
 0.8 mm / 0.030 in
 1 ea.


50-7110 : Aluminum 4043 1.0mm - 2kg
 1 ea.

50-7008 (11-30) Contact Tip
 0.8 mm / 0.030 in
 2 ea.

50-7208 : Mild Steel 0.8mm - 5kg
 1 ea.

50-7010 (11-40) Contact Tip
 1.0 mm / 0.040 in
 2 ea.

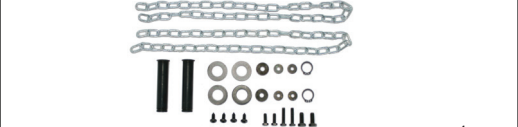
50-7038 : Silicone Bronze 0.8mm - 2kg
 1 ea.

Hardware Kit
 1 ea.

Box 2 Contents

90-0555 : Dual Gas Bottle Bracket
 1 ea.

90-0554 : Dual Gas Bottle Shelf
 1 ea.

Base Hardware Kit
 1 ea.

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Parts and Consumables

Steel & Silicon Bronze (Green & Orange) Torch

50-7002 : Blue Liner 0.6 - 0.9 mm



50-7006 : Contact Tip 0.6 mm / 0.023 in

50-7008 : Contact Tip 0.8 mm / 0.030 in

50-7010 : Contact Tip 1.0 mm / 0.040 in



50-7015 : Torch Neck for Plus 15



50-7209 : Wire Feed Roll - for Steel
0.8 - 1.0 mm / 0.030 - 0.040 in

50-7207 : Wire Feed Roll - for Steel
0.6 - 0.8 mm / 0.023 - 0.030 in



50 - 7011 : Nozzle for Plus 15 Torch



50-7151 : Gas Diffuser for 1.4 Plus 15 Torch



Aluminum (Blue) Torch

50-7001 : Graphite Liner 1 - 1.2 mm



50-7113 : Contact Tip for Aluminum Wire
0.8 mm / 0.030 in

50-7111 : Contact Tip for Aluminum Wire
1.0 mm / 0.040 in

50-7112 : Contact Tip for Aluminum Wire
1.2 mm / 0.050 in



50-7025 : Torch Neck for Plus 25



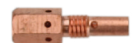
50-7109 : Wire Feed For - for Aluminum
0.8 - 1.0 mm / 0.030 - 0.040 in



50-7114 : Nozzle for Plus 25 Torch



50-7251 : Gas Diffuser M8 for Plus 25 Torch



Available Wire

50-7110 : Aluminum 4043
1.0mm / 0.040 in
- 2kg



50-7108 : Aluminum 4043
0.8mm / 0.030 in
- 2kg



50-7208 : Mild Steel
0.8mm / 0.030 in
- 5kg



50-7038 : Silicone Bronze
0.8mm / 0.030 in
- 2kg

