### Components List

**The Pro Spot i4 comes with below listed parts except for parts listed as “Optional”**

#### PS-52-5/8-A Wheel House Arm
- **X-Adapter (optional)**
  - 45° Electrode-Upper (PS-421)
  - 45° Electrode-Lower (PS-422)
  - X-Adapter Copper Shaft (PS-405A)

#### PS-3201-3 Single-Sided Gun Assembly
- **PS-1101-CM: 60mm Electrode Shank**
- **PS-025 Weld Cap**
- **PS-025 Handle**
- **PS-177 Set Screw**

#### PS-403 X-Adapter (optional)
- **Male Weld Cap (PS-024)**
- **2mm Allen Wrench**
- **90° Arm Set (PS-410)**

#### PS-0205W Pneumatic Spot Gun Complete
- **PS-382 C-Arm**
- **F-44: Release trigger switch**
- **PS-105-CM PS-025 Shank**
- **PS-1101-CM Shank**
- **PS-5203 Clamping handle**

#### PS-305 Components
- **1 ea. Extension arm, 508mm**
- **1 ea. PS-129-CM Shank**
- **1 ea. PS-025 cap**

#### Electrode Reference Chart
- **Electrode Shank**
  - PS-025: 60mm Shank
  - PS-103-CM: 40mm Shank
  - PS-102-CM: 60mm Shank
  - PS-1101-CM: 80mm Shank
  - PS-128-CM: 100mm Shank
  - PS-128-CM: 120mm Shank
  - PS-130-CM: 140mm Shank
  - *Length with Welding Cap attached, 20mm w/o cap*

#### PS-025/W (optional)
- **PS-025/Welding Cap 1 pc.**

#### PS-306/A Extension Arm Assembly, 280mm (optional)
- **PS-305A Extension Arm Assembly, 280mm**
- **Cap PS-025**
- **Shank PS-103**

#### PS-024/15 (optional)
- **PS-024/15 Welding Cap Refill Pack 15 pc.**
  - **NOTE:** Weld Caps Used with PS-403 X-Adapter

#### PS-025/15 (optional)
- **PS-025/15 Welding Cap Refill Pack 15 pc.**
  - **NOTE:** Refill packs are only available in Qty. of 15

#### PS-503-W (optional)
- **Extension arm, 600mm**
- **Use with PS-128-CM and PS-1101-CM electrodes**

#### PS-005 Weld Cable Saddle
- **1 pc.**
- **CLT-54: 2 mm**
- **CLT-57: 3 mm**
- **CLT-58A: 5 mm**
- **1 ea.**

#### P10-WS-05 Allen wrenches
- **2 pc. Weld Sample 2’’x12”**

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**SHIPPING DATA:**
- Dimensions: 28" x 34" x 50"
- Weight: 373lbs. (169 Kg.)

**Ordered Online:**
- [Shop.prospot.com](http://shop.prospot.com)

**Checked By:**

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**SPOT i4 Instruction Manual**

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**Components List**

"The Pro Spot i4 comes with below listed parts except for parts listed as "Optional" 

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Description</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>CLT-33</td>
<td>Stitch electrode</td>
<td>1 pc.</td>
</tr>
<tr>
<td>CLT-29</td>
<td>Carbon electrode</td>
<td>1 pc.</td>
</tr>
<tr>
<td>CLT-31-CM</td>
<td>Single Sided Weld Electrode</td>
<td>1 pc.</td>
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<td>PS-025</td>
<td>Welding Cap</td>
<td>50 pc.</td>
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<tr>
<td>PS-210</td>
<td>Nail 2.5x50mm</td>
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<tr>
<td>PS-840</td>
<td>Washer adapter</td>
<td>1 pc.</td>
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<tr>
<td>PS-820</td>
<td>Nail and 4mm Stud electrode holder</td>
<td>1 pc.</td>
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<tr>
<td>PS-870</td>
<td>Electrode &amp; Rivet Holder</td>
<td>1 pc.</td>
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<tr>
<td>PS-830</td>
<td>Stud electrode holder 5mm / 6mm</td>
<td>1 pc.</td>
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<tr>
<td>CLT-53B</td>
<td>Contact tip Spot hammer</td>
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<tr>
<td>CLT-44</td>
<td>Weld on nut 6mm</td>
<td>20 pc.</td>
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<tr>
<td>PS-1201</td>
<td>Weld on bolt M5x12 course</td>
<td>50 pc.</td>
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<tr>
<td>PS-1202</td>
<td>Weld on bolt M6x12</td>
<td>50 pc.</td>
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<td>PS-230</td>
<td>Weld on bolt M5x18 course</td>
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<tr>
<td>PS-1204</td>
<td>Moulding clip rivet</td>
<td>100 pc.</td>
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<td>CLT-47</td>
<td>Washer</td>
<td>50 pc.</td>
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