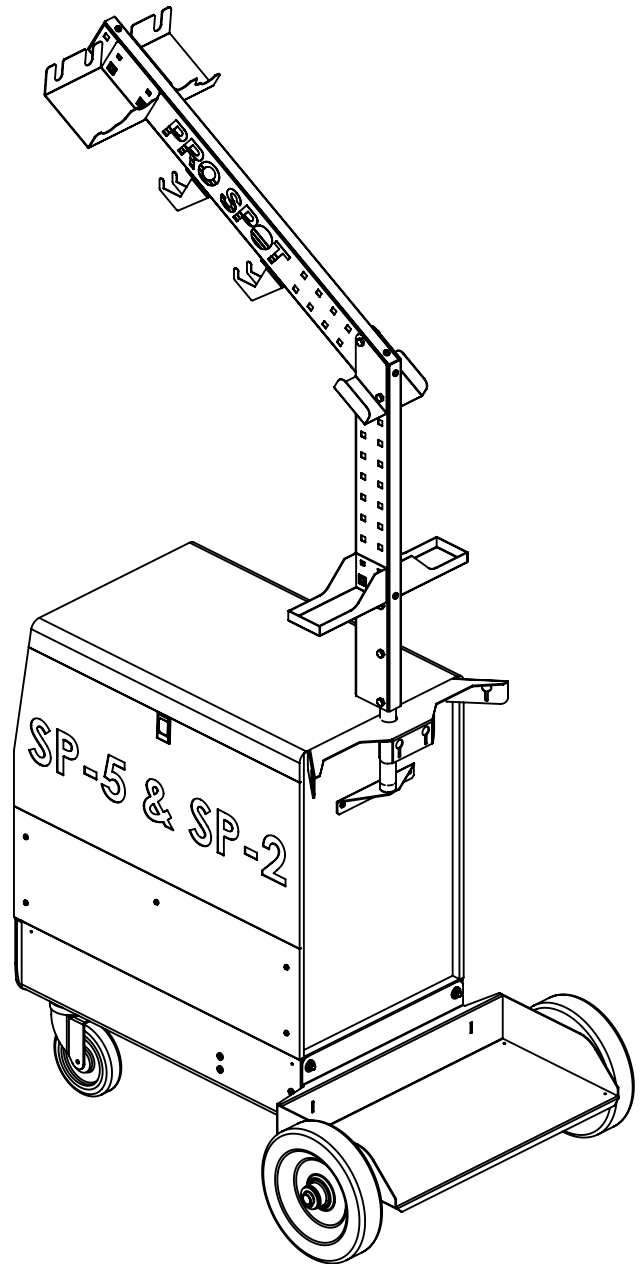
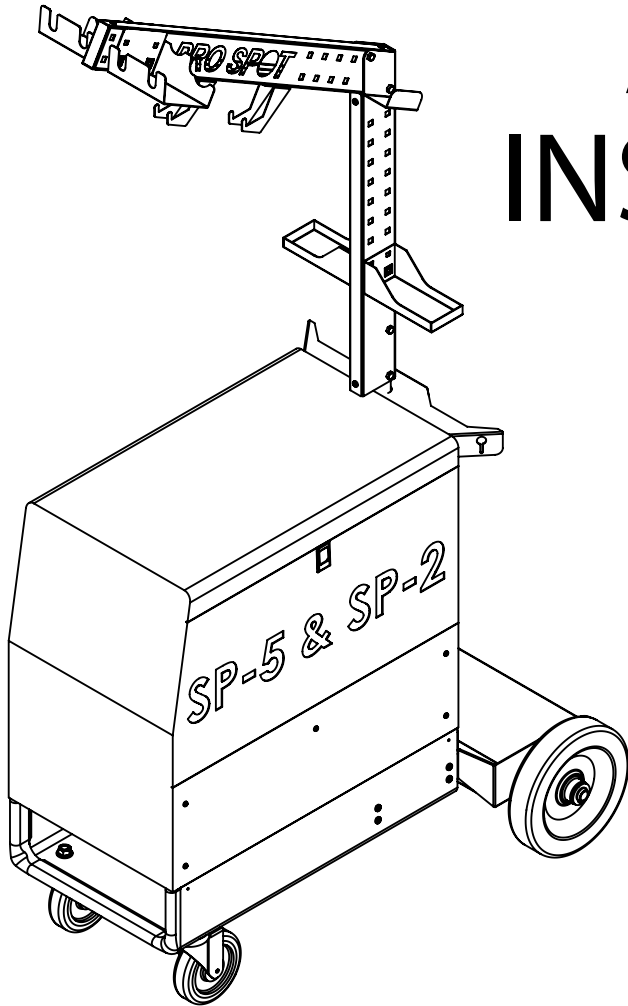
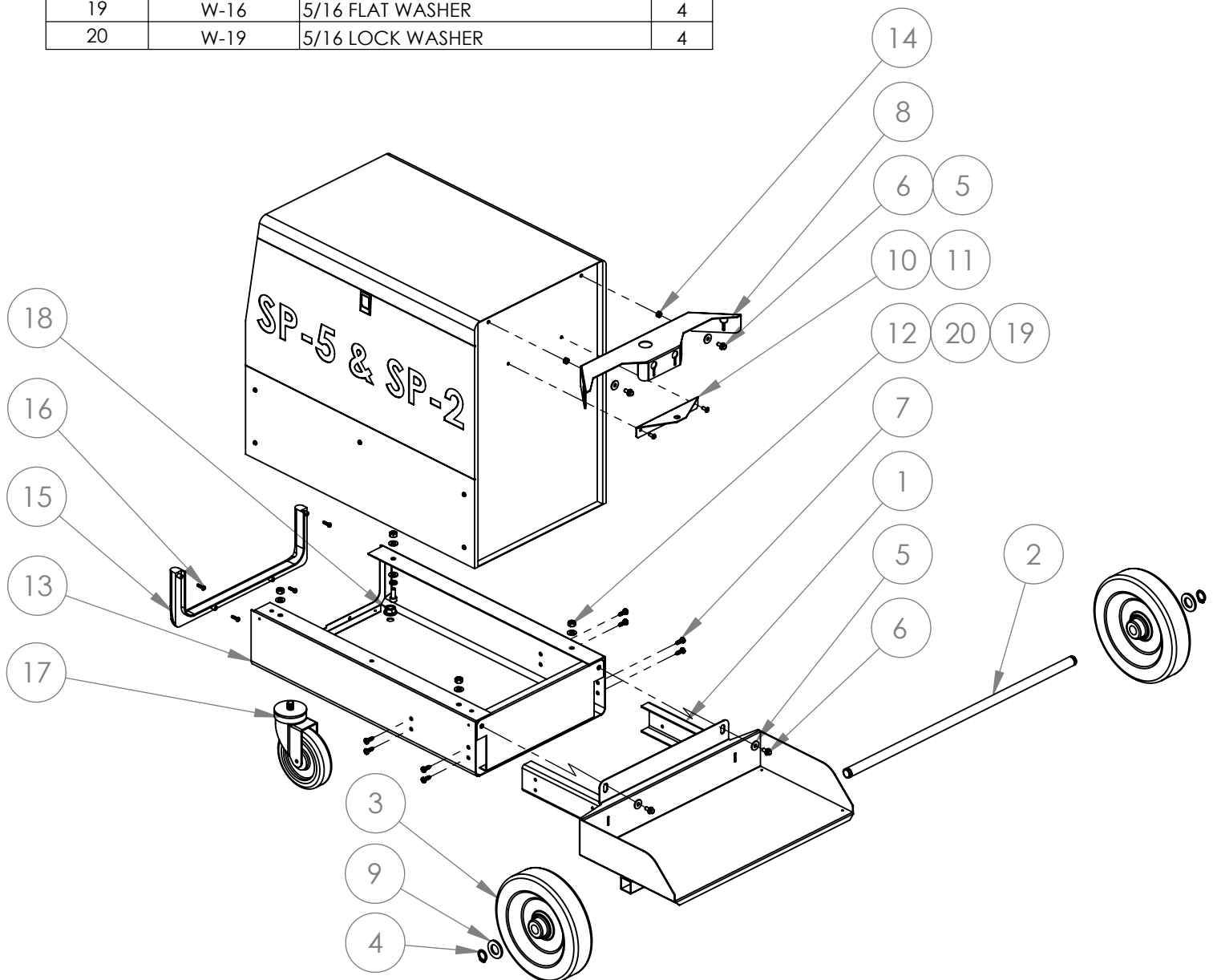


PRO SPOT

ASSEMBLY INSTRUCTIONS



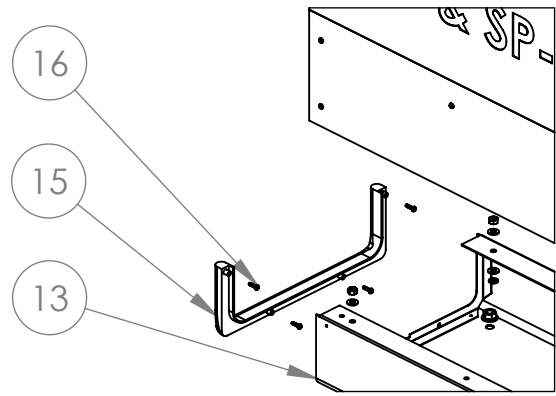
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	90-0554	TROLLEY, BOTTLES	1
2	90-0604	AXLE	1
3	51-7002	SP WHEEL	2
4	SR-16	3/4" SNAP RING	2
5	W-15	1/4" FLAT WASHER	4
6	S-232	M6 X 12 FLANGE BOLT	2
7	S-277	#14 X 1/2 TORX SCREW	8
8	90-0555	BOTTLE BRACKET	1
9	W-51	3/4" FLAT WASHER	2
10	90-0622	BOOM TUBE BASE	1
11	S-278	M5 X 12 TORX SCREW	2
12	S-91	M8 X 20 SHCS	4
13	90-0602	BASE/STORAGE COMPARTMENT	1
14	N-03	M6 HEX NUT	2
15	90-0624	PLASTIC SHROUD	1
16	S-280	M4 X 16 SELF THREADING PHMS	4
17	83-5001	M12 CASTOR	2
18	N-109	M12 HEX NUT WITH WASHER	2
19	W-16	5/16 FLAT WASHER	4
20	W-19	5/16 LOCK WASHER	4



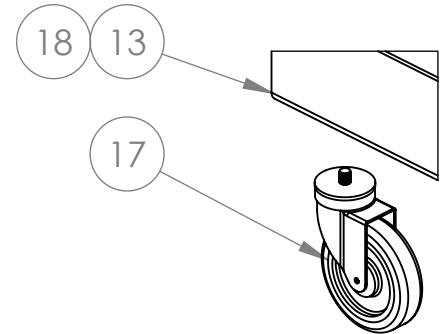
PRO SPOT

STEP 1: BASE ASSEMBLY

STEP 1A: ATTACH PLASTIC SHROUD TO FRONT OF BASE WITH 4 M4 X 16 SELF THREADING PHMS.



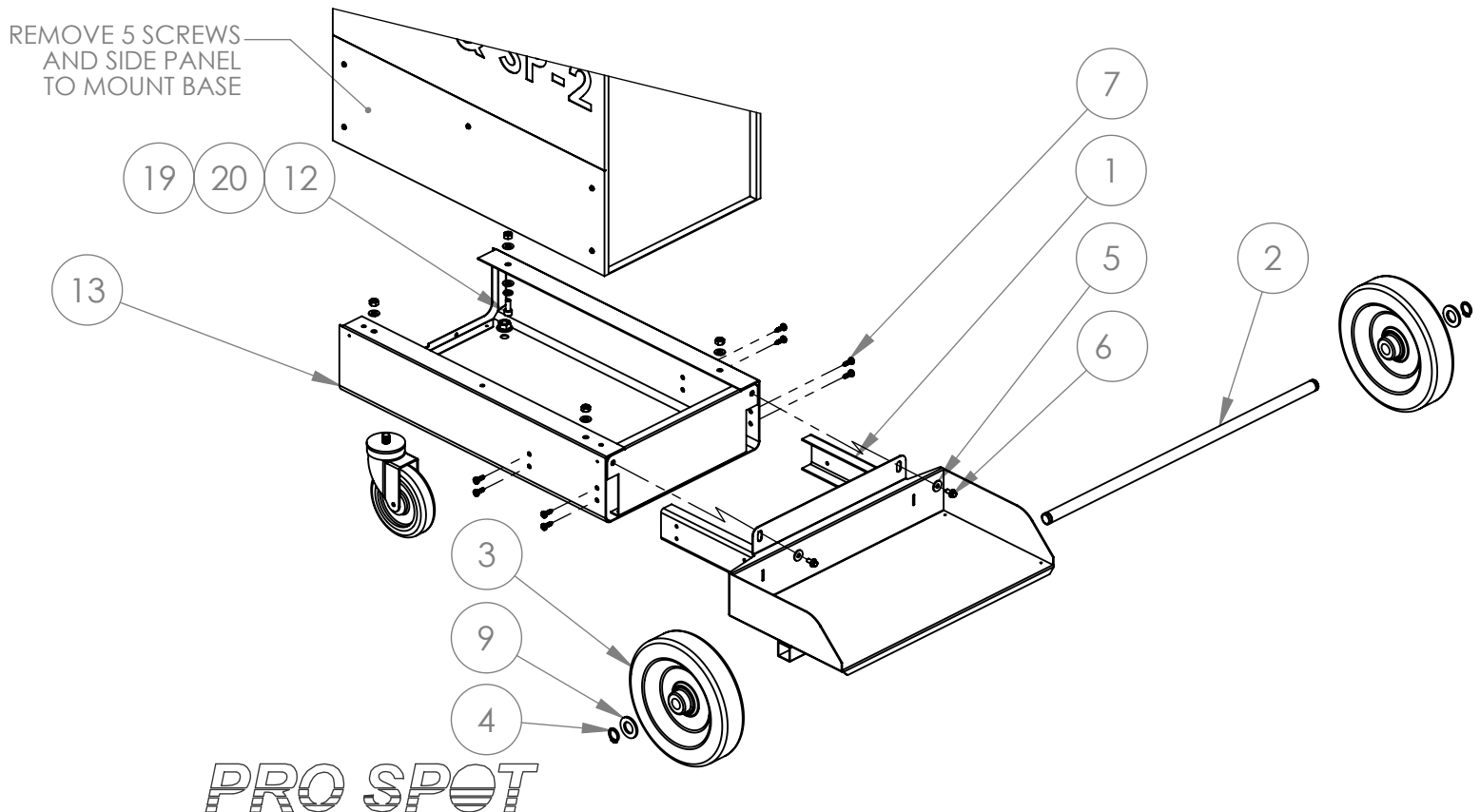
STEP 1B: ATTACH FRONT CASTORS TO BASE WITH M12 HEX NUT.



STEP 1C: FIX AXLE AND REAR WHEELS TO TROLLEY WITH SNAP RINGS AND WASHERS

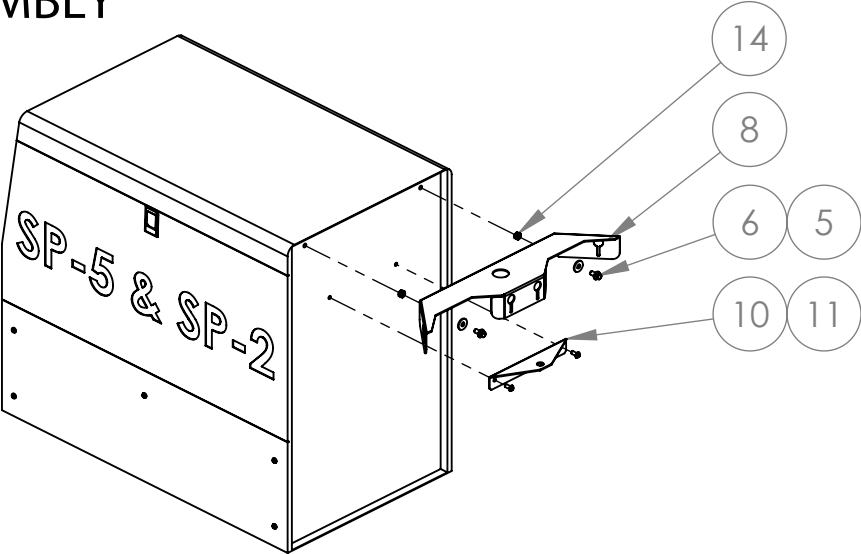
STEP 1D: ATTACH TROLLEY TO BASE.

STEP 1E: ATTACH BASE TO WELDER. FIRST REMOVE 5 SCREWS AND NEARSIDE PANEL FROM WELDER. THEN USE 4 M8 X 20 SHCS ALONG WITH THE FLAT WASHERS AND LOCK WASHERS PROVIDED.

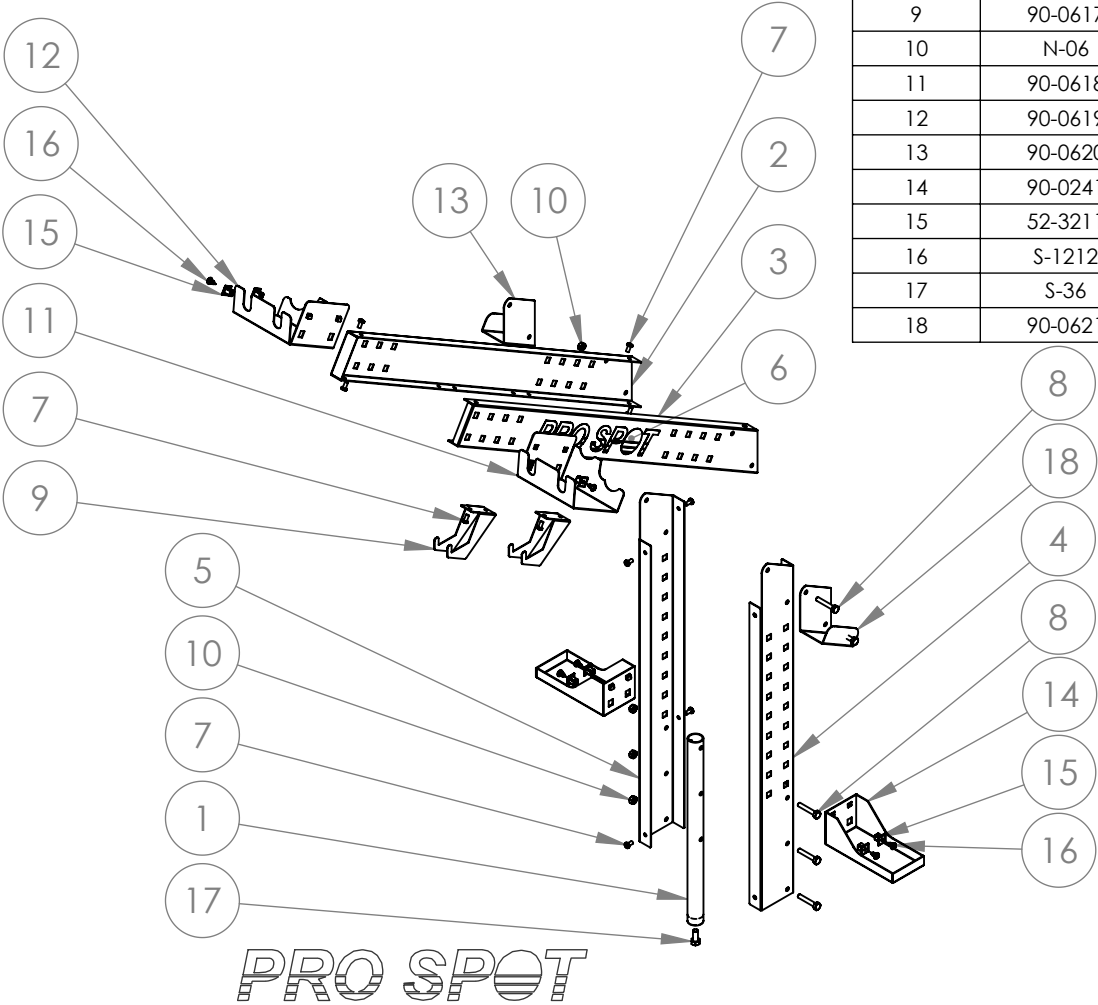


STEP 2: REAR BRACKET ASSEMBLY

STEP 2A: ATTACH BRACKETS AS SHOWN.

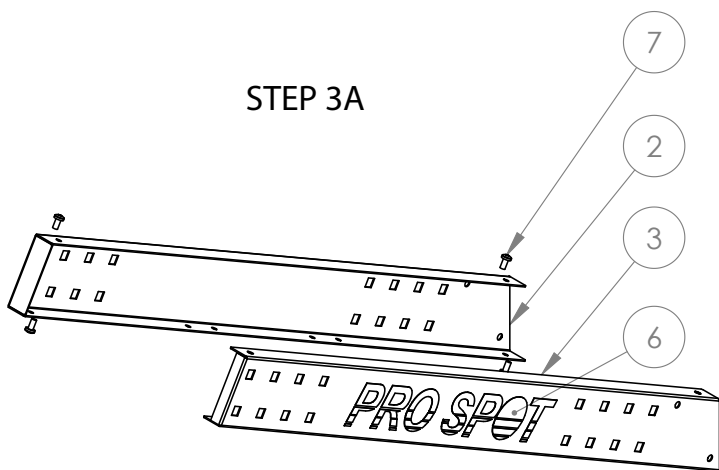


STEP 3: TORCH MOUNT TOOL ARM ASSEMBLY

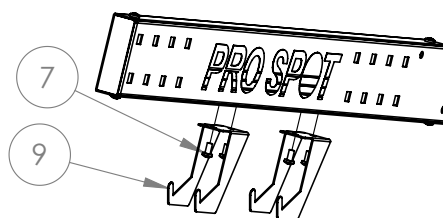


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	90-0612	HANGER TUBE	1
2	90-0613	TOP HANGER SIDE 1	1
3	90-0614	TOP HANGER SIDE 2	1
4	90-0616	VERTICAL HANGER SIDE 2	1
5	90-0615	VERTICAL HANGER SIDE 1	1
6	80-0014	PRO SPOT DECAL, 12"	2
7	S-209	M5 X 10 PHMS	12
8	S-115	1/4-20 X 1-1/2 HH BOLT	5
9	90-0617	HOOD HANGER	2
10	N-06	1/4-20 HEX NUT	5
11	90-0618	TORCH SADDLE HOOK 1	1
12	90-0619	TORCH SADDLE HOOK 2	1
13	90-0620	CABLE CHANNEL 1	1
14	90-0241	PARTS BIN HOOK	2
15	52-3211	LICENSE PLATE NUT	8
16	S-1212	#12 X 1/2 PHSMS	8
17	S-36	5/16-18 X 3/4 HH BOLT	1
18	90-0621	CABLE CHANNEL 2	1

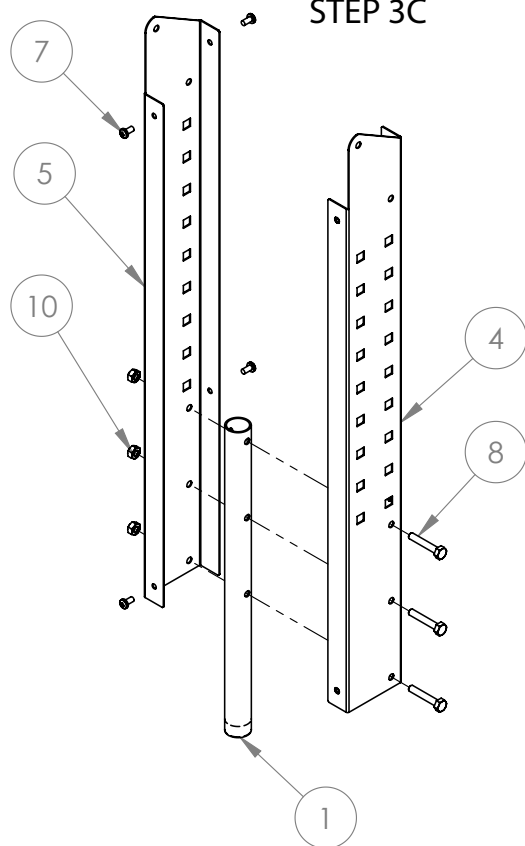
STEP 3A



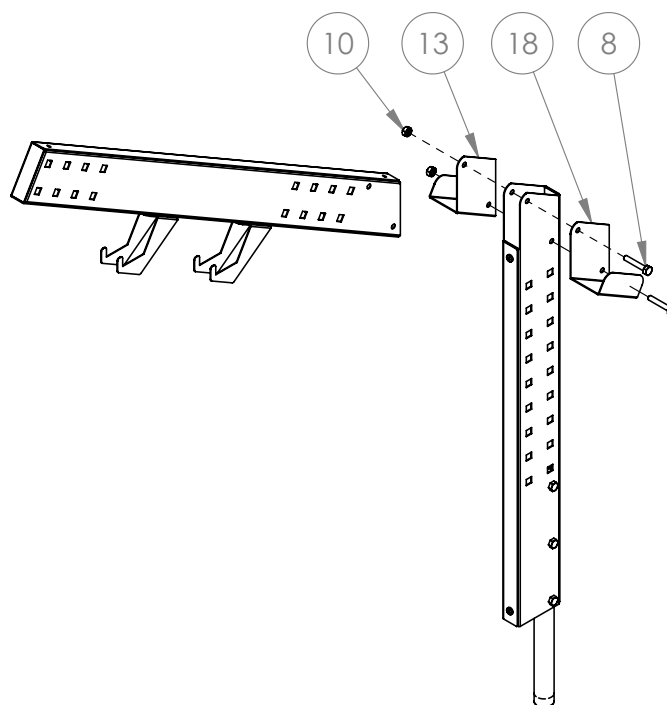
STEP 3B



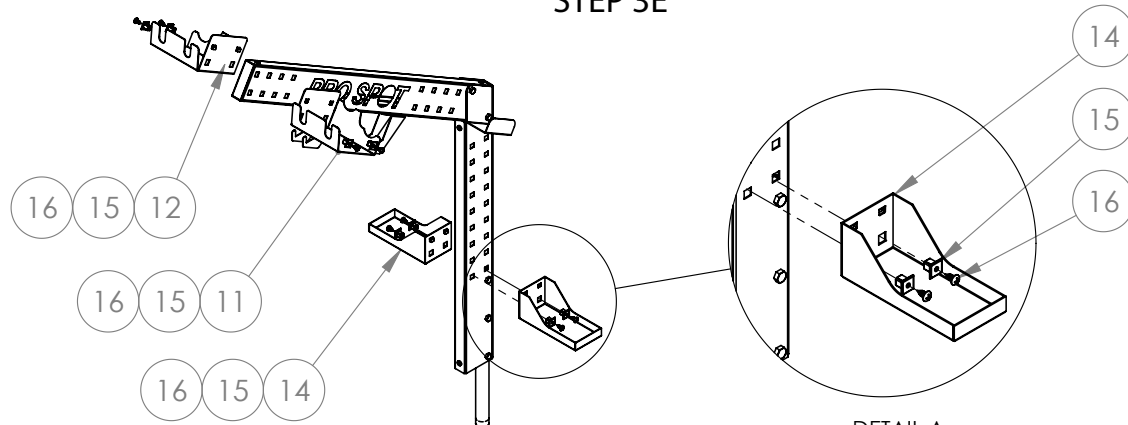
STEP 3C



STEP 3D



STEP 3E

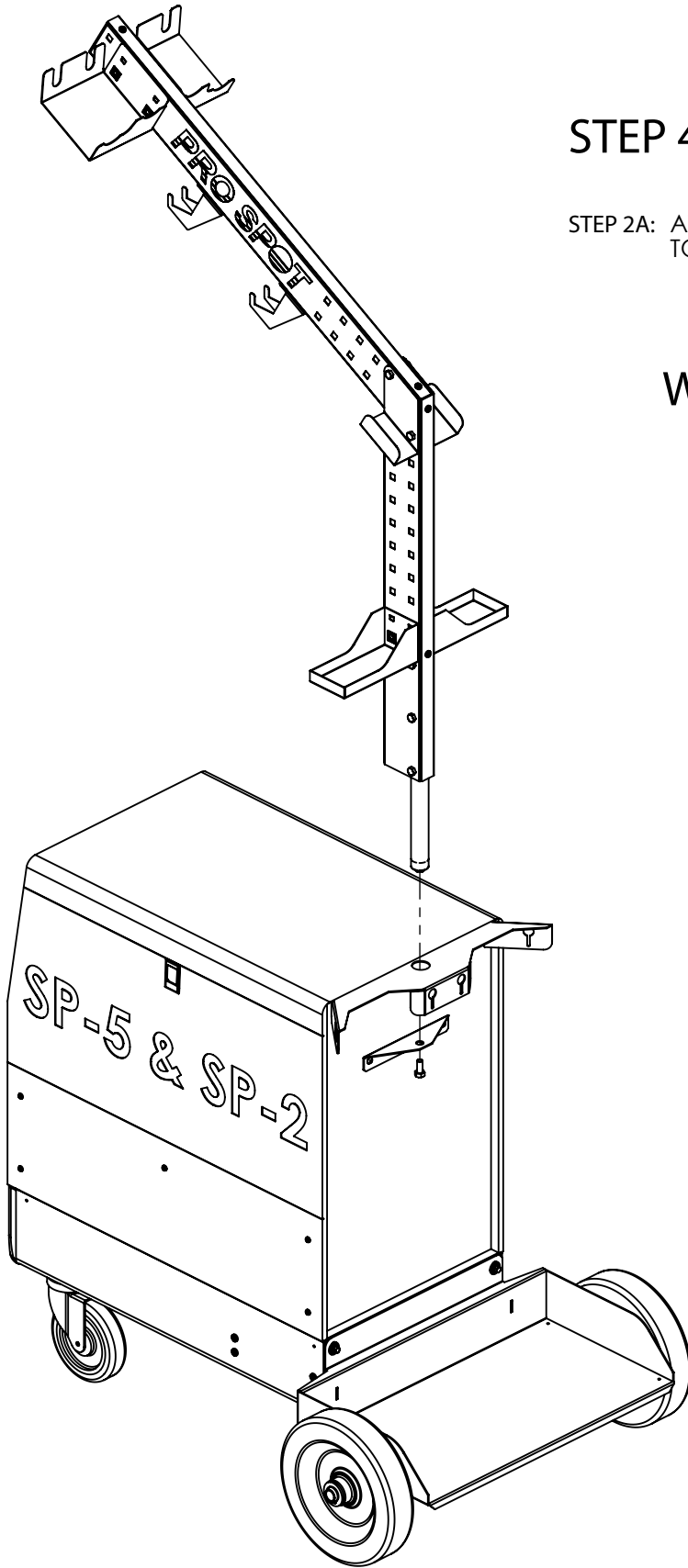


DETAIL A
SCALE 1 : 6

STEP 4: FINAL ASSEMBLY

STEP 2A: ATTACH TORCH MOUNT TOOL ARM (SA-0129)
TO WELDER WITH 5/16-18 X 3/4 HHCS (S-36)

WELDER COMPLETE!



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NOTES



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