

RIVETER DIE KIT T/R

SA-9018

SPR INSTALLATION



SA-0400
5mm, LG Magnet
Rivet Head/Holding Side



Forming Side: T1 through T7 are used based on the part of the vehicle and the desired (required) backside shape.

SPR REMOVAL



PRR-10HD
Rivet Removal Die
Male 5mm



PRR-11HD
Rivet Removal Die
Female 5mm

FLATTENING DIES

FF-8-1
Flow Form,
Head Side, 8mm



FF-8-2
Forming Side,
8mm



FF-8-3
Flow Form
Holding Die



The FF-8-1 and FF-8-3 are the rivet head/holding side and the FF-8-2 is the forming side.

FLOW FORM CALIBRATION



PRR-CM8
Calibration Mandrel
8mm



PRR-CD8
Calibration Punch
8mm



PRR-C8
Calibration Punch
Ring 8mm

- All 3 parts are used to calibrate an 8mm hole between to old panel that has a hole from the original SPR that was removed.
- The new panel does not have a hole so the punch makes a "calibrated hole" between the two panels for a rivet to fit.
- The PRR-C8 punch ring is placed on the PRR-CM8 to punch the hole in the panels.



ACCESSORIES



90-0863
Wrench



PRR-EXT-25
Die Extender
25mm



SA-4203
Thread-In
Adapter



PRR-C8-10PK
Calibration Rings,
8mm



90-1101
Spare Threaded
Insert



85-0002
2.5mm Allen Wrench