



i5 DUAL ACTION SMART HANDLE INSTALLATION

MNL-SA-0925S Rev. A
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1. PREPARATION



1. (M6) allen wrench is needed for i5 Dual Action Smart Handle Installation.

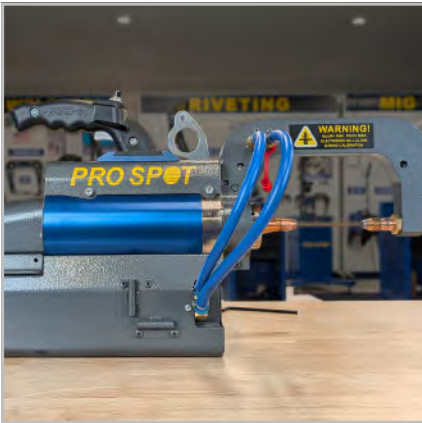


2. Turn off the i5 welder.



3. Disconnect air supply.

2. INSTALLATION



1. Place the i5 Gun on a flat work table or surface.



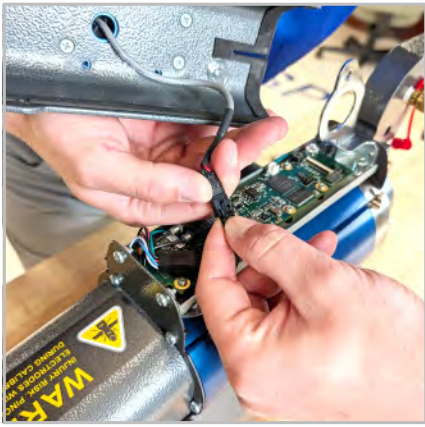
2. Remove the 4 (M6) allen bolts that connect the handle to the blue gun cylinder.



3. Lift up and pull the handle back and away from the gun, but just enough for the handle to be free from the gun.



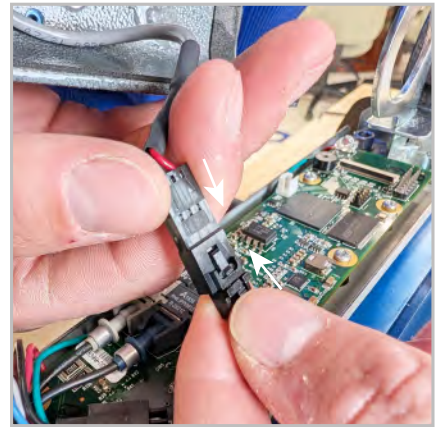
NOTE: You might need to slightly pry upwards on the handle for the gun handle to slide out backwards from the gun. Also, do not use too much force when sliding the handle off the gun as there is a cable that can be damaged if pulled too hard.



4. Locate the black connector that connects the two cables together underneath the handle.



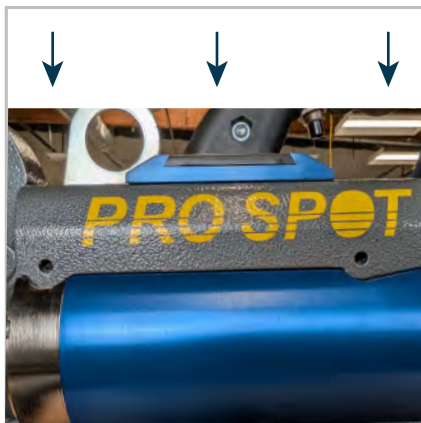
5. Push the tab on the black connector to disconnect the cables.



6. Connect the grey Dual Action Smart Handle connector cable to the gun.



7. Slide the Dual Action Smart Handle onto the gun by first positioning the channel on top of the gun. Tuck the gray cable between the gun handle and the gray metal tray, making sure that the cable will not get pinched when the handle is installed.



8. Push the handle forward all the way and down onto the gun until the (4) screw holes line up.



NOTE: verify that all holes are perfectly aligned. **Misalignment can damage the gun.**



9. Replace the 4 (M6) allen bolts and tighten to secure the handle.



10. Reconnect the air hose.



11. Turn on the welder power.

3. USAGE

The Dual Action Smart Handle will only activate the gun to open or close as follows*:



Press and hold the **left** button and trigger button to open the gun.



Press and hold the **right** button and trigger button to close the gun.

* Ensure the technician is logged into the welder and a weld screen is active before attempting to close the gun.

**FOR QUICK
START GUIDE
VIDEO, SCAN:**



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