Model: SP-1 DP

Components List CL-SP-1 DP Rev. A

PRO SPOT

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SHIPPING DATA:
Box 1
Dimensions: 27” x 11.5” x 15.5”
Weight: 53lbs. (24 Kg.)

SP-1 Serial #

Checked By/Date

☐ Instructions Manual

☐ 50-7117 : Aluminum 5554 1.2mm / 0.047 in - 2kg



1 ea.

Included Parts

Torches and Cables

☐ 82-7025 : Torch Blue (9 ft.)
w/ Contact Tip 1.0 mm / 0.040 in



1 ea.

☐ 82-7014 : Stick / MMA Cable (10 ft.)



1 ea.

☐ 82-7018 : Ground Cable (10 ft.)



1 ea.

☐ 82-7001 : Gas Regulator



1 ea.

☐ 90-0610 : Handle



1 ea.

Hardware and Spare Tips

☐ Consumable Kit : SA-0571

50-7112 : Contact Tip for Aluminum Wire 1.2 mm / 0.045”



50-7003 : Contact Tip for Steel Wire 0.8 mm / 0.030”



50-7251 : Gas Diffuser M8 for Plus 25 Torch



50-7113 : Contact Tip for Aluminum Wire 0.8 mm / 0.030”



50-7004 : Contact Tip for Steel Wire 1.0 mm / 0.040”



83-5073 : Brass Inlet Guide D.2X5 L=69mm



50-7118 : Wire Feed Roller - for Aluminum 1.0 - 1.2 mm / 0.040 - 0.045 in



2 ea.

Hardware Kit



83-5092 : O-ring, for Wire Wheel



1 ea.

Optional Parts

☐ 82-7016 : Steel Torch Green (9 ft.)



☐ 82-7015 : Silicon Bronze Torch Red



☐ 82-7017 : TIG Torch (13 ft.)



☐ 82-7019 : TIG Torch Connector Adapt.



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Model: SP-1-DP

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Parts and Consumables

Steel & Silicon Bronze (Green & Orange) Torch

- ☐ 50-7002 : Blue Liner 0.6 - 0.9 mm



- ☐ 50-7011 : Nozzle for Plus 15 Torch



- ☐ 50-7207 : Wire Feed Roller - for Steel 0.6 - 0.8 mm / 0.023 - 0.030 in
- ☐ 50-7209 : Wire Feed Roller - for Steel 0.8 - 1.0 mm / 0.030 - 0.040 in



- ☐ 50-7015 : Torch Neck for Plus 15 (Included 50-7152 : Gas Diffuser Spring)



- ☐ 50-7006 : Contact Tip 0.6 mm / 0.023 in
- ☐ 50-7008 : Contact Tip 0.8 mm / 0.030 in
- ☐ 50-7010 : Contact Tip 1.0 mm / 0.040 in



- ☐ 50-7151 : Gas Diffuser for 1.4 Plus 15 Torch (Spring 50-7152 NOT Included)
- ☐ 50-7152 : Gas Diffuser Spring





Aluminum (Blue) Torch

- ☐ 50-7001 : Graphite Liner 1 - 1.2 mm



- ☐ 50-7114 : Nozzle for Plus 25 Torch



- ☐ 50-7109 : Wire Feed Roller - for Aluminum 0.8 - 1.0 mm / 0.030 - 0.040 in
- ☐ 50-7118 : Wire Feed Roller - for Aluminum 1.0 - 1.2 mm / 0.040 - 0.045 in



- ☐ 50-7025 : Torch Neck for Plus 25



- ☐ 50-7113 : Contact Tip for Aluminum Wire 0.8 mm / 0.030 in
- ☐ 50-7111 : Contact Tip for Aluminum Wire 1.0 mm / 0.040 in
- ☐ 50-7112 : Contact Tip for Aluminum Wire 1.2 mm / 0.047 in



- ☐ 50-7151 : Gas Diffuser
- ☐ 50-7024: Gas Diffuser Spring





Available Wire

- ☐ 50-7108 : Aluminum 4043 0.8mm /0.030 in - 2kg
- ☐ 50-7110 : Aluminum 4043 1.0mm / 0.040 in - 2kg



- ☐ 50-7107 : Aluminum 5554 1.0mm / 0.040 in - 2kg
- ☐ 50-7117 : Aluminum 5554 1.2mm / 0.047 in - 2kg



- ☐ 50-7115 : Aluminum 5356 1.0mm / 0.040 in - 2kg



- ☐ 50-7208 : Mild Steel 0.8mm / 0.030 in - 5kg



- ☐ 50-7038 : Silicon Bronze 0.8mm / 0.030 in - 2kg



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