

The Pro Spot DA-3 Synergic Drawn Arc welder easily applies pulling keys and threaded studs so that various tools can be used to pull dents from steel and aluminum panels. With specific programs for both steel and aluminum, the DA-3 features:

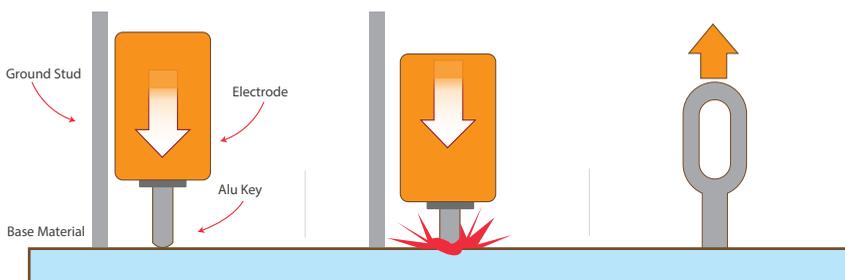
- Different functions for a variety of repair procedures
- Color graphics screen for easy and intuitive set up
- Customizable and storable weld programs
- SD card memory to update and add programs
- Extremely lightweight

The DA-3 has a wide range of configurations to best fit your shop's needs. It can be added to a weld cart or even a Mobile Weld or Dent Pulling station for additional functionality, mobility and storage.



TECHNICAL SPECIFICATIONS

Input Power:	200-230V 1ph. 20A
Current Range:	50-200A
Power:	300W Max
Dimensions:	14.17"x6.3"x10.8" (370x160x274mm)
Weight:	12.3lbs. (5,5kg)
Metals:	AlMg3 - AlMgSi - Steel, Stainless Steel, Galvanized Steel

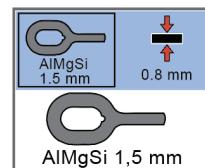


Aluminum Key is placed in the electrode fixture. Bring the Key in contact with the dent. Ground Stud should be in contact with the base material as well.

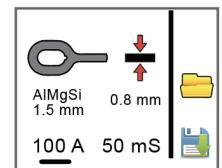
A controlled arc melts the end of the key and the base material. After the programmed time, the arc is stopped and the key plunges into the molten weld puddle. Pause a moment for the metal to solidify before withdrawing the electrode holder from the welded key.

Key is ready to pull dent. Repeat process with additional keys along the dented area. Keys are reusable.

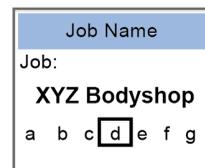
SCREENS



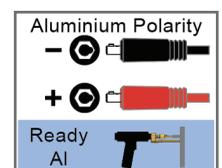
Automatic Operation



Manual Operation



Saving Customized Programs



Polarity Indication



DA-3 KIT SA-0815 ACCESSORIES (INCLUDED)



- 84-1012:** Pull Keys AlMg3 1.0mm 50pcs.
- 84-1013:** Pull Keys AlMg3 1.5mm 50pcs.
- 84-1014:** Pull Keys AlMgSi 1.0mm 50pcs.
- 84-1015:** Pull Keys AlMgSi 1.5mm 50pcs.
- 84-1016:** Twisted Pull Keys AlMg3 1.0mm 15pcs.
- 84-1017:** Twisted Pull Keys AlMg3 1.5mm 15pcs.
- 84-1018:** Twisted Pull Keys AlMgSi 1.0mm 15pcs.
- 84-1019:** Twisted Pull Keys AlMgSi 1.5mm 15pcs.
- 50-0580:** Cleaning Brush 2pcs.
- 50-5501:** Electrode 4mm Diameter
- 84-1006:** Ground Rod 90mm for keys & traction nail applications
- 51-0059:** Pulling Rod

OPTIONAL PULL ACCESSORIES



PB-10
Pull Bar



PB-20
Pivot Puller
To use PB-20, you will need to have PB-11 or PB-10



PB-11
Pull Bar



PB-LITE
Pull Bar System



PRO-65
Pull Gun

