Login Software User Guide 1.0

Overview

1. The i4 software (versions 1.3.03 and up) utilizes three levels of access: a Factory Password, Login Master Password, and Login User Passwords.

    Login Master Password: 2625
    Login User Password: Selectable between 0001-9999

2. Only the Login Master Account has access to the Technician password configuration menu. There are 20 passwords arranged in a 5x4 matrix with initial values of 0001. The displayed 0001 represents an active password. Selecting any other number (0001 – 9999) will activate it. The Login Master Password can activate up to 20 Login User Passwords.

Turning the Login Function Off

3. After startup, press 'Start Welding' at the first Status screen (closed circle button).
4. Login with the Manager Account when prompted (2625).
5. Scroll to Custom B in the Double Sided weld menu. Press System Settings (closed circle button) and you will arrive in the Login menu. From here we can turn the Login off by pressing LOGIN ON/OFF (closed circle button). The software will reboot with the preferences stored.

Turning the Login Function On

6. When we turn the i4 on it will not prompt for any User password if the Login function is turned off.
7. To turn the Login function on, we have to enter the Factory Password (1234) while booting.
8. Push the Help button while booting at the third screen to access the System Settings menu. The text located near the Down Arrow button reads WELD SETTING CONTROL MODE: AUTO/MANUAL. Auto is selected by default. Press the Down Arrow button to enter the Manual mode. In the PASSWORD REQUIRED pop up window enter 1234 using the arrow keys. Exit by pressing the Open Circle button.
9. In the System Settings menu press Exit (open circle button). The software will reboot and arrive at the first Status screen. Press the Start Welding button (closed circle) and you will access the weld menu without being prompted for a User password (Login function is still off).
10. Scroll to Custom B in the Double Sided weld menu. Press System Settings (closed circle button) and you will arrive in the Login menu. From here we can turn the Login on by pressing LOGIN ON/OFF (closed circle button). The software will reboot with the preferences stored.

Switching Passwords

11. Here we will explain how to switch to another Login User Password without powering the i4 down (on the fly).
12. While the i4 is running, make sure the Login function is on, and the Login User password is set to 0001.
13. Scroll to Custom B in the Double Sided weld menu. Press System Settings (closed circle button) and you will arrive in the Login menu. Press "Change" (up arrow button) to enter a new password.
14. Enter the desired existing Login Password (ex: 0002).
15. If we enter a wrong number and press Done, a "WARNING! Invalid login ID Try Again" error message window will appear.

    NOTE: It is important that a valid password is entered or the machine will have to be rebooted.

Setting Up Technician User Passwords

16. Only the Login Master Password (2625) can set up Login User Passwords from the Login menu.
17. While the i4 is running, with the Login function on, the Factory Password (1234) entered, and the Login Master Password (2625) as the present login ID, Scroll to Custom B in the Double Sided weld menu. Press System Settings (closed circle button) and you will arrive in the Login menu.
18. Press Login ID Settings (down arrow).
19. Navigate with the Left and Right Arrow and Open Circle buttons. Set desired values (ex: 0003) with the Up and Down Arrow buttons. Once done press the Closed Circle button.
20. Passwords can now be added/changed. There is a maximum of 20 possible Login User Passwords available to be active.